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NOTES:

1. THE INFORMATION PROVIDED IN HTIS DOCUMENT IS INTENDED FOR INFORMATIONAL PURPOSES ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE
2. WEIGHT SHOWN IS APPROXIMATE AND DOES NOT INCLUDE WELD, WIRE ROPE, HARDWARE AND MISCELLANEOUS PARTS.
3. HOSE HANDLING CONFIGURATION IS AVAILABLE.

(2) SWING GEARBOXES

R37 15/16 TAILSWING

CONTROL VALVES

TWG 859 MAIN WINCH

ANTI-TWO BLOCK

TECHCRANE
 INTERNATIONAL 888-871-0066

7 X 40 CYLINDER

20" MANWAY

 LOAD BLOCK
 2 PART LINE
 (SINGLE LINE AVAILABLE)

101 1/4

36 1/4

17

Ø30 WITH 1/2" WALL

64 7/8

240 1/16

 INFORMATION CONTAINED HEREON IS
 CONFIDENTIAL AND TRADE SECRET
 DO NOT DISCLOSE, USE OR REPRODUCE
 WITHOUT PRIOR WRITTEN APPROVAL
 FROM TECHCRANE INTERNATIONAL LLC.

 UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES
 [] INDICATES MILLIMETERS
TOLERANCES
 FRACTIONAL DIMENSIONS +1/16/-0
 SURFACE FINISHES 125√

DESIGNED BY:

F. SHAD

DRAWN BY:

aguidry

WEIGHT:

6268 lbmass

APPROVED BY:

SEE APPROVAL STAMP

FILE NAME:

C:\10000\SERIES\BRANCH-A-PRODUCTION\DRAWINGS-MODEL\CAP10-20\MODEL\F10-20 BASE MODEL.dwg

MATERIAL NOTES:

1. BURN PER DIMENSIONS SHOWN.
2. PLATE FLATNESS AFTER BURNING TO BE WITHIN ASTM SPECIFICATIONS.
3. REFER TO API SPEC 2C LATEST EDITION.
4. WHERE APPLICABLE - ROLL FORM PER DIMENSIONS SHOWN.
5. WHERE APPLICABLE - TACK WELD AS REQUIRED TO SECURE ROLLED CAN.

DESIGN STATE:

Released

MATERIAL:

**TECHCRANE INTERNATIONAL, LLC.**
 17639 HARD HAT DRIVE COVINGTON, LA. 70435 U.S.A.
 PHONE (985) 871-0056 FAX (985) 871-0065
F10-20 GENERAL ARRANGEMENT

DATE:

12/29/2015

REVISION NO.:

3.0

CO NO.:

SHEET 1 OF 2

PART/DWG. NO.:

PRESENTATION

4

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4

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BOOM UP VIEW

325 $\frac{3}{16}$

80°

44 $\frac{11}{16}$

PART/DWG. NO.:

PRESENTATION

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[] INDICATES MILLIMETERS

TOLERANCES

FRACTIONAL DIMENSIONS $+\frac{1}{16}/-0$
SURFACE FINISHES 125√

DESIGNED BY:

F. SHAD

DRAWN BY:

aguidry

WEIGHT:

6268 lbmass

APPROVED BY:

SEE APPROVAL STAMP

FILE NAME:

c:\106201-SERIES-GRANCHA-PRODUCTION-DRAWINGS-MODEL-CAP10-20\MODEL-F10-20-BASE MODEL.dwg

MATERIAL NOTES:

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SHEET 2 OF 2