



INFORMATION CONTAINED HEREON IS CONFIDENTIAL AND TRADE SECRET DO NOT DISCLOSE, USE OR REPRODUCE WITHOUT PRIOR WRITTEN APPROVAL FROM TECHCRANE INTERNATIONAL LLC.	DESIGNED BY: F. SHAD	MATERIAL NOTES: 1. BURN PER DIMENSIONS SHOWN. 2. PLATE FLATNESS AFTER BURNING TO BE WITHIN ASTM SPECIFICATIONS. 3. REFER TO API SPEC 2C LATEST EDITION. 4. WHERE APPLICABLE - ROLL FORM PER DIMENSIONS SHOWN. 5. WHERE APPLICABLE - TACK WELD AS REQUIRED TO SECURE ROLLED CAN. DESIGN STATE: WorkInProgress
	DRAWN BY: L. BAYLIS	
	WEIGHT: APPROX. 18631 lbmass	
	APPROVED BY:	
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES [] INDICATES MILLIMETERS	FILE NAME: P:\CS - SERIES 8000 - PRODUCTION DRAWINGS - MODEL 1000 - 8000 - AQUATERRA JOB #12890.dwg	MATERIAL:
<u>TOLERANCES</u> FRACTIONAL DIMENSIONS +1/16/-0 SURFACE FINISHES 125√		

TECHCRANE INTERNATIONAL, LLC. 17639 HARD HAT DRIVE COVINGTON, LA. 70435 U.S.A. PHONE (985) 871-0056 FAX (985) 871-0065		
F25-80 AQUATERRA JOB #12890		
DATE: 12/28/2015	REVISION NO.: 3.3	CO NO.:
SHEET 1 OF 6		