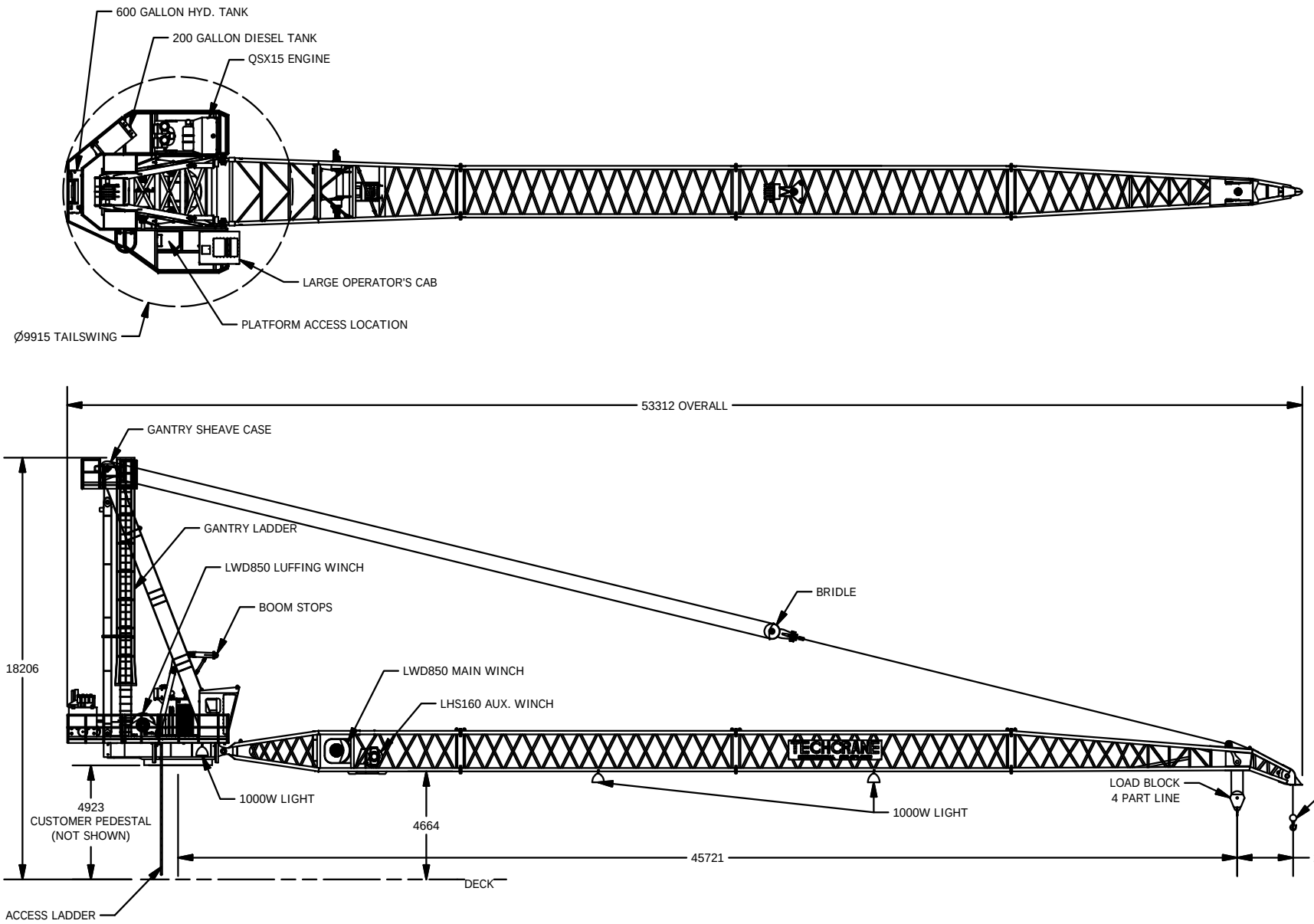

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UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES
[] INDICATES MILLIMETERS

TOLLERANCES

FRACTIONAL DIMENSIONS $+\frac{1}{16}/-0$
SURFACE FINISHES 125√

PART/DWG. NO.:

PRESENTATION

DESIGNED BY: F. LIEBKEMANN

DRAWN BY: lbaylis

WEIGHT: N/A

APPROVED BY:

FILE NAME: U:\Design Packages\300 - SERIES CRANES\L4 - PRODUCTION DRAWINGS\25 - MODEL 54 L300-150\L300-150 Crane Assembly.iam

MATERIAL NOTES:
1. BURN PER DIMENTIONS SHOWN.
2. PLATE FLATNESS AFTER BURNING TO BE WITHIN ASTM SPECIFICATIONS.
3. REFER TO API SPEC 2C LATEST EDITION
4. WHERE APPLICABLE - ROLL FORM PER DIMENSIONS SHOWN.
5. WHERE APPLICABLE - TACK WELD AS REQUIRED TO SECURE ROLLED CAN.

DESIGN STATE: WorkInProgress

MATERIAL: -

TECHCRANE INTERNATIONAL, LLC.
17639 HARD HAT DRIVE COVINGTON, LA. 70435 U.S.A.
PHONE (985) 871-0056 FAX (985) 871-0065

MARIDIVE GROUP
L300-150 JOB 1259

DATE: 4/15/2014

REVISION NO.: 2.1

SHEET 1 OF 1